

TECHNICAL DATA

Nacera® Pearl Shaded

Type/ Color: A1, A2, A3, A3.5, A4, B1, B2, B3, B4, C1, C2, C3, C4, D2, D3, D4, 0M2, 0M3

Nacera® Pearl Multi-Shade

Type/ Color: A light, A dark, B light, B dark, C light, C dark, D light

PHYSICAL PROPERTIES & TEST METHODS

Norm	Property	Requirement	Typical Values
	Optical Properties		translucent
13356	Density [acc.. ISO 18754 or EN 623-2]	≥ 6,00 [g/cm³]	6,05
13356	Microstructure: Mean linear intercept [acc.. EN 623-3 or ASTM E112]	≤ 0,4 [µm]	0,33
6872	Biaxial Bending Strength	≥ 800 [MPa]	1200
13356	Cycl. Fatigue	≥ 320 [MPa]	Successful, no failure
13356	Radioactivity	≤ 200 [Bq/kg]	15
6872	CTE	Determination	10*10 ⁻⁶ K ⁻¹
6872	Chem. Solubility	≤ 100 [µg/cm²]	12
13356	Young's modulus	≥ 200 [GPa]	205
13356	Hardness	≥ 11,8 [GPa]	13

CHEMICAL COMPOSITION

Norm	Property	Elements - Oxides	Requirement	Typical Values
13356	Composition in mass %	ZrO ₂ + HfO ₂ + Y ₂ O ₃	≥ 99,0	99,90
13356		Y ₂ O ₃	> 4,5 bis ≤ 6,0	5,50
13356		HfO ₂	≤ 5	1,90
13356		Al ₂ O ₃	≤ 0,5	0,002
13356		other oxides	≤ 0,5	≤ 0,5

Notified Body: mdc GmbH **CE 0483**

These properties were measured on test samples. The values are typical material properties and may vary according to product configuration, geometry and manufacturing process.